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## **ABSTRACT OF THE DISCLOSURE**

Various embodiments of an image forming device, programs and methods are provided. In one representative embodiment an image forming device receives a document for printing and prints at least a portion of the document monochromatically or in color. Whether the portion of the document is printed monochromatically or in color is based upon the print mode setting associated with the document and the state of the print mode actuator of the image forming device.